



GILDAN
Heavy Blend™

STYLE 18000

Heavy Blend Adult Crewneck Sweatshirt

DETAILS	
Weight	279 g/m2 (265 g/m2 in White)
Content	50% cotton / 50% polyester preshrunk fleece knit
Features	Satin label Twin needle stitching at waistband and cuffs 1 x 1 rib with spandex Quarter-turned to eliminate centre crease
Sizes	S - 5XL
Case Packs	S - 3XL 36 pieces 4XL & 5XL 12 pieces
Colours	32
SKU's	178

NOTES

^ Compliant with ANSI / ISEA 107 High Visibility Standards

SPECIFICATIONS						
Size	Chest/inches (A)	Chest/cm	Length/inches (B)	Length/cm	CB Sleeve/inches (C)	CB Sleeve/cm
Small	20	51	27	69	33.50	85
Medium	22	56	28	71	34.50	88
Large	24	61	29	74	35.50	90
X-Large	26	66	30	76	36.50	93
2X-Large	28	71	31	79	37.50	95
3X-Large	30	76	32	81	38.50	98
4X-Large	32	81	33	84	39.50	100
5X-Large	34	86	34	86	40.50	103
Tol.	+/-1	+/- 2.54	+/-1	+/- 2.54	+/-1	+/- 2.54



COLOURS					
S - 2XL					
Antique Cherry Red	246C	Garnet	219C	Military Green	106C
Antique Sapphire	254C	Gold	024C	Orange	037C
Ash	393H	Heliconia	010C	Purple	081C
Carolina Blue	109C	Indigo Blue	080C	Safety Green*	188C
Charcoal	042C	Irish Green	167C	S. Orange	193C
Cherry Red	194C	Kiwi	186C	Safety Pink	263C
Dark Chocolate	105C	Light Blue	069C	Sand	038C
Dark Heather	108C	Light Pink	020C	Sapphire	026C
Forest Green	033C	Maroon	083C		

S - 5XL	
Black	036C
Navy	032C
Red	040C
Royal	051C
Sport Grey	095H
White	030N

Changes for 2016		
S - 2XL	Additions	Sapphire
3XL - 5XL	Additions	Black, Navy, Red, Royal, Sport Grey, White
Net Plus 23 SKU's		
Total Net Plus 23 SKU's		